

Stainless steel cold rolled sheets

Lamiere in acciaio inossidabile laminate a freddo

Product range <i>Gamma produttiva</i>									weight kg/sheet
thickness mm	commercial sizes mm								
	1000 x 2000	1000 x 3000	1000 x 4000	1250 x 2500	1250 x 3000	1250 x 4000	1500 x 3000	1500 x 4000	1500 x 6000
0.6	9,6	14,4	19,2	15,0	18,0	24,0	21,6	28,8	43,2
0.7	5,6	16,8	22,4	17,5	21,0	28,0	25,2	33,6	50,4
0.8	12,8	19,2	25,6	20,0	24,0	32,0	28,8	38,4	57,6
1.0	16,0	24,0	32,0	25,0	30,0	40,0	36,0	48,0	72,0
1.2	19,2	28,8	38,4	30,0	36,0	48,0	43,2	57,6	86,4
1.5	24,0	36,0	48,0	37,5	45,0	60,0	54,0	72,0	108,0
2.0	32,0	48,0	64,0	50,0	60,0	80,0	72,0	96,0	144,0
2.5	40,0	60,0	80,0	62,5	75,0	100,0	90,0	120,0	180,0
3.0	48,0	72,0	96,0	75,0	90,0	120,0	108,0	144,0	216,0

Standard delivery program - *Programma di fornitura standard*

MANUFACTURING STANDARD <i>Norma di fabbricazione</i>	FINISH <i>Finitura</i>	PRODUCT DESIGNATION <i>Designazione prodotto</i>	GRADE <i>Qualità</i>			
EN 10088-2 (ASTM A240, A480)	2B Annealed pickled and skinpassed <i>Ricotto, decapato e skinpassato</i>	Stainless steel flat products for general purposes <i>Acciai inossidabili piani per impieghi generali</i>	Austenitic EN 1.4301 1.4307 1.4541 1.4404 1.4571	<i>Austenitici</i> AISI 304 304L 321 316L 316Ti	Ferritic EN 1.4016 1.4512 1.4510 1.4509 1.4526 1.4521	<i>Ferritici</i> AISI 430 409Li 439L 441 436 444
EN 10088-4 (CE marking)	2B Annealed pickled and skinpassed <i>Ricotto, decapato e skinpassato</i>	Stainless steel flat products for construction purposes <i>Acciai inossidabili piani per impieghi strutturali</i>	Austenitic EN 1.4301 1.4307 1.4541 1.4404 1.4571	<i>Austenitici</i> AISI 304 304L 321 316L 316Ti	Ferritic EN 1.4016 1.4512 1.4510 1.4509 1.4526 1.4521	<i>Ferritici</i> AISI 430 409Li 439L 441 436 444
EN 10028-7 (ASTM A240, A480) (AD 2000 W2/W10)	2B Annealed pickled and skinpassed <i>Ricotto, decapato e skinpassato</i>	Stainless steel flat products for pressure purposes <i>Acciai inossidabili piani per recipienti a pressione</i>	Austenitic EN 1.4301 1.4307 1.4541 1.4404 1.4571	<i>Austenitici</i> AISI 304 304L 321 316L 316Ti		

Supply conditions - *Condizioni di fornitura*

- Dimensional tolerances according to EN ISO 9445-2 (and other equivalent international norms)
Tolleranze dimensionali secondo norma EN ISO 9445-2 (e altre norme internazionali equivalenti)
- Special tolerances upon request *Tolleranze speciali su richiesta*
- Control documents 2.2, 3.1, 3.2 according to EN 10204
Documenti di controllo 2.2, 3.1, 3.2 secondo norma EN 10204
- On request: 220/240/320 grit polishing, scotch brite brushing and protective film suitable for laser cutting
Su richiesta: satinatura 220/240/320 grit, finitura scotch brite e pellicola protettiva adatta al taglio laser

1 cut to length line

100,000 t/y
manufacturing capacity

product: **cold rolled sheets**
2B finish

